



Cardboard Compactor

- Always check to make sure the ram is clear of debris (other than cardboard) before operating.
- Never place hands or arms in the compactor while it is operating.
- Never allow anyone except qualified electrical and/or hydraulic personnel to work on the compactor.
- If working in an area where there is vehicular traffic, make sure that you can be seen. (trucks, cars, forklifts, etc.), be alert and do not walk out into traffic.
- The push to stop button may be pressed at any time to stop the operation/ram
- Never disable any safety switch.
- Never overload the compaction chamber.
- Never place anything except cardboard in the compactor.
- Never climb in or on the compactor, nor perform any maintenance/repairs unless the power is disconnected, locked and tagged out.
- Report any damage or malfunction of the compactor to your supervisor.
- At the end of the day, the ram should be moved to the closed position and stopped in the closed position.

SOP

- Fill the chamber with cardboard
 - Turn and push the key/switch
 - The compactor will start and complete two cycles of operation
 - The compactor will continue to operate in this manner until the Stop button is pushed.
- If the compactor is stopped it must be restarted with the “Start Key Switch”